

HB-1310 ACRYLIC LACQUER PRIMER is a one-part acrylic primer-surfacer with excellent high build properties. Very soft sanding, wet or dry after short dry times. LPG-1310 primer provides reduced shrinkage and increased color holdout for auto refinishing.

AVAILABLE COLORS: GRAY

V.O.C. INFORMATION

LPG-1310 Acrylic Primer	V.O.C.: 575 g/l (4.80 #/gal)
Less exempt solvent	V.O.C.: 575 g/l (4.80 #/gal)
Mixed product	V.O.C.: 461 g/l (3.85 #/gal)

These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.

MIXING DIRECTIONS

1 part	LPG-1310 Acrylic Primer
1 part	Lacquer Thinner

APPLICATION INSTRUCTIONS

- 1) Clean and sand area to be primed, using accepted body shop procedures.
- 2) Adjust air pressure to 35-40 psi at the gun
- 3) Apply 2-3 medium coats of LPG-1310 Acrylic Primer. Allow 5 minutes flash time between coats
- 4) Allow at 30 minutes dry time before sanding
- 5) At a mil thickness of up to 3 mils dry at a shop temperature of at least 70°F or higher, LPG-1310 Acrylic Primer may be wet sanded 20 minutes after primer application

Dry Times at 75°F:

- Dust free – 5 minutes
- Tack Free – 10 minutes
- Tape free – 30 minutes
- Delivery – 1 hour

CLEANING

Clean equipment with a quality lacquer thinner or gun cleaner.

TECHNICAL DATA & PHYSICAL PROPERTIES

Color	Grey, Red, White, Black	Sprayable Viscosity (RTS)	18-22 sec. EZ Zahn #2
Pot Life	1 hours	Mix Ratio	1:1
Theoretical Dry Film	480 ft ² @ 1 Mil	Weight Solids (RTS)	54%
Color & Gloss holdout	Excellent	Volume Solids (RTS)	46%
Humidity Resistance	Excellent	Weight Per Gallon	10.3 lbs. (avg)
Solvent Resistance	Excellent	Sand times	0.5 Hr. at 3 mils or less
Repair ability	Excellent	Flash point	22 °F
Florida Exposure	Excellent	Package voc	3.20 # / gal
Chip resistance	Excellent	RTS voc	4.70 # / gal