

PRO-200 Spot & Panel Clear is an extremely fast drying, easy buffing clear coat. It is a 4:1 mix ratio, water white in color, easy to blend production clear coat. **PRO-200 Spot & Panel Clear** is compatible with all major brands of basecoats sold in the U.S.

MIXING DIRECTIONS

4 parts	PRO-200	Spot & Panel Clear
1 part	PRO-2501	Fast Hardener
	PRO-2502	Medium Hardener
	PRO-2503	Slow Hardener

APPLICATION INSTRUCTIONS

- 1) Follow manufacturer's recommendations for application of their basecoat system.
- 2) Allow 15 minutes flash time before applying clear coat
- 3) Adjust air pressure to 45-50 psi at the gun
- 4) Apply 3 medium coats of PRO-200 Spot & Panel Clear. Allow three minutes flash time between coats.
- 5) Allow vehicle to dry overnight before exposing to weather or finessing

Dry Times at 75°F:

- Dust free –3 minute
- Tack Free – 1 hour
- Tape free – 6 hours
- Delivery – 8 hours

COLD SHOP CONDITIONS & CLEANING

For maximum paint performance, vehicle should be kept above 75°F for 8 hours. Temperatures below 60°F will severely retard dry times and thorough cure of urethanes. Two ounces of accelerator, per mixed gallon, may be added to speed up cure times.

Clean equipment with a quality lacquer thinner or gun cleaner. Do not leave catalyzed clear in the gun more than 2 hours.

TECHNICAL DATA & PHYSICAL PROPERTIES

Color	Water White	Sprayable Viscosity (RTS)	17-19 sec. EZ Zahn #2
Pot Life	1 hour	Mix Ratio	4:1
Theoretical Dry Film	480 ft ² @ 1 Mil	Weight Solids (RTS)	33%
Color & Gloss Retention	Excellent	Volume Solids (RTS)	29%
Humidity Resistance	Excellent	Weight Per Gallon	7.7 lbs. (avg)
Solvent Resistance	Excellent	Gloss	90-95%
Repair ability	Excellent	Flash point	22°F.
Florida Exposure	Excellent	Package V.O.C.	3.95 # / gal
Chip resistance	Excellent	RTS V.O.C.	4.2 # / gal

V.O.C. INFORMATION

PRO-200	V.O.C.: 442 g/l (3.95#/gal)
Less exempt solvent	V.O.C.: 442 g/l (3.95#/gal)
Mixed product	V.O.C.: 470 g/l (4.20#/gal)

These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.