

PRO-600 2k primer Is a two-part polyurethane primer-surfacer with excellent build properties. Very soft sanding, wet or dry, with minimal shrinkage and maximum color holdout. AVAILABLE COLORS **Gray/Buf**

MIXING DIRECTIONS

- 4 parts PRO-600 2k Premium Primer
- 1 part PRO-601 Universal Hardener
- 1 part Urethane Reducer “ optional ”

APPLICATION INSTRUCTIONS

- 1) Clean and sand area to be primed, using accepted body shop procedures.
- 2) Adjust air pressure to 35-40 psi at the gun
- 3) Apply 2-3 medium coats of PRO-600 2k Primer. Allow 10-15 minutes flash time between coats
- 4) Allow at least **one hour** dry time before sanding
- 5) At a mil thickness of up to 3 mils dry at a shop temperature of at least 70°F or higher, PRO-1600 2k Primer may be wet sanded **two hours** after primer application

Dry Times at 75°F:

- Dust free – 10 minutes
- Tack Free – 2 hours
- Tape free – 6 hours
- Delivery – overnight

COLD SHOP CONDITIONS & CLEANING

For maximum primer performance, vehicle should be kept above 75°F for 8 hours. Temperatures below 60°F will severely retard dry times and cure of urethane Primers. Two ounces of accelerator, per mixed gallon, may be added to speed up cure times. **Clean** equipment with a quality lacquer thinner or gun cleaner. Do not leave catalyzed primer in the gun more than 1 hour.

TECHNICAL DATA & PHYSICAL PROPERTIES

Color	Gray	Sprayable Viscosity (RTS)	26-33 sec. EZ Zahn #2
Pot Life	1 hour	Mix Ratio	4:1
		Weight Solids (RTS)	56%
Color & Gloss holdout	Excellent	Volume Solids (RTS)	45%
Humidity Resistance	Excellent	Weight Per Gallon	10.1 lbs. (avg)
Solvent Resistance	Excellent	Sand times	2 Hr. at 3 mils or less
Repair ability	Excellent	Flash point	22 °C
Florida Exposure	Excellent	Package voc	4.80 # / gal
Chip resistance	Excellent	RTS voc	3.85 # / gal

V.O.C. INFORMATION

PRO-600 2K Primer	V.O.C.: 575 g/l (4.80 #/gal)
Less exempt solvent	V.O.C.: 575 g/l (4.80 #/gal)
Mixed product	V.O.C.: 461 g/l (3.85 #/gal)

These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.