



# PRO FINISH

## TECHNICAL DATA SHEET

### AVAILABILITY

PRODUCT	DESCRIPTION	SIZE
PRO-700	SPEEDIE PRIME	Gallon
PRO-701	SPEEDIE PRIME ACTIVATOR	Quart

### SURFACE PREPARATION



Clean vehicle with plenty soap and water and allow it to dry, then wipe with PRO-CLEAN, using generous amounts and changing rags frequently.



Sand old finishes with 320-400 grit dry by hand or machine or 600 grit wet.



Re-clean the vehicle with PRO-CLEAN, changing rags frequently.



Prime exposed metal with a bare metal primer, self etching primer or an epoxy primer. Follow manufacturers' recommendation for application of primer. Then prime with SPEEDIE PRIME PRO-700 until desired fill is achieved.



Finally, sand the repair area with machine / DA (#400 grit or finer) sandpaper and re-wipe vehicle with PRE-CLEAN.

### MIXING RATIO



Mix **(4:1)** - To four (4) parts of SPEEDIE-PRIME PRO-700, add one (1) part of ACTIVATOR PRO-701. Reduce as necessary with a quality urethane reducer to improve flow. If a faster cure time is needed, use a 2K-urethane accelerator. For directions for use and mixing ratios on the accelerators, please refer to the respective label.

### APPLICATION & DRY TIME



Apply: 2-3 medium wet coats  
Fluid Tip: 1.9 – 2.1 mm or equivalent  
Air Pressure: 10 psi at the cap for HVLP guns  
40 – 50 psi at the gun for conventional guns



Flash time:	10 – 15 minutes @ 75 °F
To Wet Sand:	30 minutes @ 75 °F
To Dry Sand:	45 minutes @ 75 °F
To Topcoat:	1 hour @ 75 °F

## PRODUCT SAFETY INFORMATION



Before using any product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. Only professional, trained painters intend this product for industrial use. For more information CONSULT MATERIAL SAFETY DATA SHEET.

## PHYSICAL PROPERTIES



Colors	Gray
Mix Ratio	4:1
Pot Life	2 hours
Dry Time	1 hour @ 75°F
Flash Point	45°F
Color Holdout	Excellent
Salt Spray Resistance	Excellent
Humidity Resistant	Excellent
Sprayable Viscosity (RTS)	30-35" #3 Zahn
Recommended Film Build	2-3 mils
Weight Solids (RTS)	63.5%
VOC Information	<i>As packaged with activator</i>
	RATIO 4:1
	VOC 3.98
	<i>Adding urethane reducer</i>
	RATIO 4:1: ½ 4:1:1
	VOC 4.04 4.12

**WARRANTY:** The recommendation for applications of this product are based on data obtained by our research facilities and is believed to be accurate. The manufacturer warrants all materials sold by it against defect in the material, but does not warrant its fitness for any specific application or use. Product warranty can be restricted to replacement of materials only. No other warranty, written or oral is expressed or implied.