

### ACRYLIC ENAMEL FACTORY PACK

#### AVAILABILITY

ACRYLIC ENAMEL COLORS	
PRO-AE05	Black
PRO-AE12	Fleet White
PRO-AE14	Arctic White
PRO-AE23	Porsche Red

#### SURFACE PREPARATION



Clean vehicle with soap and water and allow it to dry, then wipe with PRO-CLEAN, using generous amounts and changing rags frequently.



The surface to be coated should be free of rust, oil and other contaminants. Thoroughly remove rust from bare metal by sanding with P220 or coarser grit sandpaper. Sand old finishes with P320-P400 grit dry by hand, machine or P500-P600 grit wet. Clean surface thoroughly.



For optimum performance, prime bare metal with PRO-950 RUST PREVENTIVE PRIMER, then prime repaired areas with PRO-700, 725 or 750 SPEEDIE PRIME 2K PRIMER. Refer to the primers tech sheet for information on mixing ratios and directions for use.



Block sand surface with P400 grit or finer wet or dry sandpaper, and re-clean the vehicle with PRO-CLEAN, changing rags frequently

#### MIXING RATIO



Mix **(8:1:1)** - To eight (8) parts of Acrylic Enamel Color, add one (1) part of Wet Look Hardener, and one (1) part of Acrylic Urethane Reducer # 2060, 2070, 2085 or 2095. Choose Reducer to match your current temperature and shop conditions. A Urethane Clear such as PRO-121 can be apply as a final coat for long term durability. Allow Acrylic Enamel to dry 12-16 hours before applying 2-3 coats of Urethane Clear. Follow manufacturers direction for the application of urethane clear.

#### APPLICATION



Apply: 3 - 4 medium wet coats  
Gun Type: HVLP  
Fluid Tip: 1.4 – 1.5 mm or equivalent  
Air Pressure: 45-55 PSI at the gun  
7 - 10 psi at the cap

### DRY TIMES @ 70 °F



Flash time: 10 – 15 minutes



To Deliver: Overnight

### PRODUCT SAFETY INFORMATION



Before using any Carolinas Auto Supply House Product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.

PHYSICAL PROPERTIES	
Pot Life	4 hours
Flash Point	65°F to 80°F
V.O.C.	< 4.80 lb/gal
Dry Film Build (dft)	2 to 3 mils
Viscosity (rts)	20-22" #2 Zahn Cup
Weight Solids (rts)	44% to 60%

**WARRANTY:** The recommendation for applications of this product are based on data obtained by our research facilities and is believed to be accurate. The manufacturer warrants all materials sold by it against defect in the material, but does not warrant its fitness for any specific application or use. Product warranty can be restricted to replacement of materials only. No other warranty, written or oral is expressed or implied.