

ACRYLIC URETHANE FACTORY PACK

AVAILABILITY

COLORS	
PRO-FP1	Performance White
PRO-FP10	Dk. Blue Mica Metallic
PRO-FP11	Aspen Green Metallic
PRO-FP12	Black
PRO-FP13	Viper Red
PRO-FP14	Sunburst Orange
PRO-FP15	Tango Red Metallic
PRO-FP16	Sierra Green Metallic
PRO-FP17	Satelite Silver
PRO-FP18	Voltage Blue Metallic
PRO-FP2	Bright White

COLORS	
PRO-FP3	Satin Silver Metallic
PRO-FP4	Pewter Metallic
PRO-FP5	Desert Mist Metallic
PRO-FP6	Dk. Shadow Gray Metallic
PRO-FP7	Corvette Yellow
PRO-FP8	Victory Red
PRO-FP9	Sonic Blue Metallic

HARDENERS	
PRO-FP70	Fast Hardener
PRO-FP85	Medium Hardener
PRO-FP95	Slow Hardener

SURFACE PREPARATION



Clean vehicle with soap and water and allow it to dry, then wipe with PRO-CLEAN, using generous amounts and changing rags frequently.



The surface to be coated should be free of rust, oil and other contaminants. Thoroughly remove rust from bare metal by sanding with P220 or coarser grit sandpaper. Sand old finishes with P320-P400 grit dry by hand, machine or P500-P600 grit wet. Clean surface thoroughly.



For optimum performance, prime bare metal with PRO-950 RUST PREVENTIVE PRIMER, then prime repaired areas with PRO-700, 725 or 750 SPEEDIE PRIME 2K PRIMER. Refer to the primers tech sheet for information on mixing ratios and directions for use.



Block sand surface with P400 grit or finer wet or dry sandpaper, and re-clean the vehicle with PRO-CLEAN, changing rags frequently

MIXING RATIO



Mix **(3:1)** - To three (3) parts of single stage color, add one (1) part of hardener. Choose hardener to match your current temperature and shop conditions. No reducer is necessary. If cure time needs to be improved, use a 2K-urethane accelerator. For directions for use and mixing ratios on the accelerators, please refer to their respective label.

APPLICATION



Apply: 2 - 3 medium wet coats
Fluid Tip: 1.3 – 1.4 mm or equivalent
Air Pressure: 7 - 10 psi at the cap for HVLP guns

DRY TIMES @ 70 °F



Flash time: 10 – 15 minutes
To Clearcoat: 45 - 60 minutes



To Deliver: Overnight

PRODUCT SAFETY INFORMATION



Before using any product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. Only professional, trained painters intend this product for industrial use. For more information CONSULT MATERIAL SAFETY DATA SHEET.

PHYSICAL PROPERTIES

Pot Life 3 hours
Flash Point 75°F to 80°F
V.O.C. 3.93 to 4.39 lb/gal
Dry Film Build (dft) 2 to 3 mils

WARRANTY: The recommendation for applications of this product are based on data obtained by our research facilities and is believed to be accurate. The manufacturer warrants all materials sold by it against defect in the material, but does not warrant its fitness for any specific application or use. Product warranty can be restricted to replacement of materials only. No other warranty, written or oral is expressed or implied.

PRO FINISH

TECHNICAL DATA SHEET

ACRYLIC URETHANE FACTORY PACK

Viscosity (rts)	20-22" #2 Zahn Cup
Weight Solids (rts)	44% to 60%

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