



**Technical Data Sheet**

# PRO-GRIP

ADHESION PROMOTER

**PRODUCT NUMBER**

PRO-GRIP

**DESCRIPTION**

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PRO-GRIP Adhesion Promoter has been formulated to provide superior adhesion to Poly Propylene and TPO substrates typically found on some bumper covers and trim parts.

**SURFACE PREPARATION**

1. Clean parts thoroughly with warm soapy water.
2. Clean parts with PRO-PREP using a gray scuff pad, wipe dry immediately.
3. Bake/heat part for 30 minutes @ 140° F.
4. Reclean using PRO-PREP with a gray scuff pad, wipe dry immediately.
5. Check to insure that mold release agents have been removed by pouring a small amount of PRO-PREP on the part, if it sheets the part is clean, if it beads repeat steps 1-4.
6. Sand/scuff part according to manufacturer recommendations.
7. Reclean using PRO-PREP.
8. Apply 1 coat of PRO-GRIP.

**MIXING RATIO**

PRO-GRIP is Ready To Spray.

**APPLICATION**

Apply one light coat using 35-45 psi @ the gun or 10 psi at the air cap with HVLP. Allow PRO-GRIP to dry 30 minutes before applying sealer.

**NOTE:** Do not apply more than 0.3 - 0.5 dry mils.

**EQUIPMENT CLEAN-UP**

Clean equipment immediately after use with lacquer thinner.

**TECHNICAL DATA**

Color:	Water white clear
V.O.C. (RTS):	6.7 lbs/gal - Specialty Coating
Disposal/Safety:	see MSDS for this product

**NOTE:** Carolinas products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance.

**FOR INDUSTRY USE ONLY**

**Read MSDS Before Use**

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**